GOLOVIEV, P.; PRUSERO, G.

Reader's suggestions. Fin.SSSR 21 no.4:81-82 Ap '60. (MIRA 13:4)

1. Kontroler-revisor Kontrol'no-revisionnogo upravleniya
Ministerstva finansov RSFSR po Stalingradu (for Golovlev). 2. Starshiy kontroler-revisor Kontrol'no-revisionnogo upravleniya
Ministerstva finansov USSR po Lugansku(for Ptushko).

(Stalingrad Province--Gas, Matural)

(Ukraine--Service industries--Finance)

GOLOVIEV, Serger Georgiyevich, kand. tekhn. nauk; LEVITSKIY, V.S., kand. tekhn. nauk, red.; MODEL', B.I., tekhn. red.

[Development of the elements of equipment and piping; manual on analytic methods for the determination of dimensions] Resvertki elementov apparatury i truboprovodov; spravochnee posobie po analiticheskim metodam opredelenita rasmerov. Moskva, Gos. naudhno-tekhn.isd-vo mashinostroit. lit-ry, 1961. 211 p.

(Laying cut (Machine-shop practice))—Graphic methods)

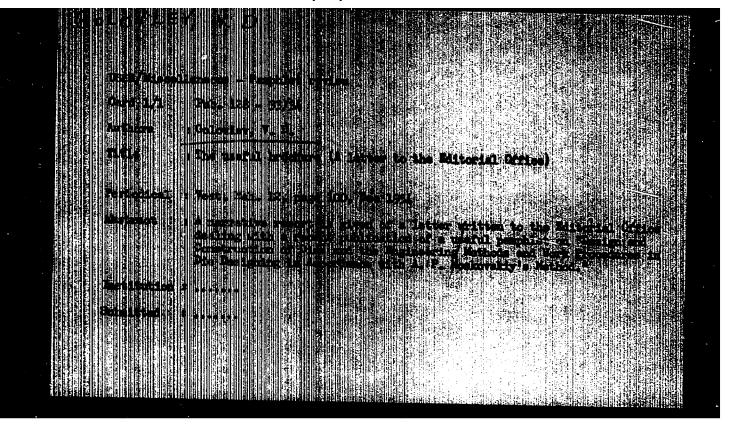
GOLDVIEV, V. D.

"Investigation of the Punching-Piercing Process." Thesis for degree of Cani. Technical Sci. Sub 23 Nov 49, Moscow Machine Tool Inst imeni 1. V. Stalin

FDD Surmary 82, 18 Dec 52, Dissertations Presented For Degrees in Science and Engineering in Moscow in 1949. From Vechernyaga Foskva. Jan-Dec 1949.

GOLOVLEV, V.D. ROVINSKIY, G.M.; ALABIH, S.V.; FILIPPOV, V.V.; KALACHEV, K.A.; ZYBIN, V.G., GOLOVIEV, V.D., kandidat tekhnicheskikh mank, redakter; MODEL', B.I., verknicheskiy redakter. [Celd die stamping in the machinery industry] Kholednaia shtampovka v mashimestreenii. Ped red. V.D.Celevleva. Moskva, Ges. manchnetekhn.ind-ve mashimestrett. lit-ry, 1954. 279 p. (MIRA 8:5) (Dies (Metal-Werking)) (Ferging)

"APPROVED FOR RELEASE: 09/24/2001 CIA-RDP86-00513R000515820015-4



COLOTEN AND A DESERT, kandidat tekhnicheskikh nauk; DMITRIYEV, M.A., kandidat tekhnicheskikh nauk; EARMKOV, M.A., dotsent, kandidat tekhnicheskikh nauk; GETROVERIY, Ya.I., inshener; TANBOVERIY, S.P., dotsent, kandidat tekhnicheskikh nauk; FUFAYEV, L.S., kandidat tekhnicheskikh nauk; MEKPTUROV, K.L., dotsent, kandidat tekhnicheskikh nauk;

"Metallurgy." A.M.Gladilin and others. Reviewed by V.D.Golovlev and others. Yest, mah. 34 no.11:103-106 E '54. (MIRA 7:11) (Metallurgy) (Gladilin, A.M.)

Translation from: Referativnyy zhurnal. Metallurgiva, 1958, Nr 12, p 73 (USSR) SOV /137-58-12-24462

AUTHOR: Golovlev, V. D.

TITLE: Stress in Hot Piercing of Deep Holes (Usilive pri goryachev probivke

glubokikh otverstiy)

PERIODICAL: Tr. Kafedry 'Tekhnol metallov'. Mosk. stankoinstrum. in-t,

1957, Nr 1, pp 9-13

ABSTRACT: The hot piercing (HP) of deep round holes (H) $(1/d \ge 2)$, where t is the thickness of the part to be pierced and d is the H diameter) is examined as a plane problem in plasticity theory. The method of characteristics is used to determine the P stresses. Investigation of the characteristic curves and equations for them yields the conclusion that, on the HP of deep H, P=Fp, P being the HP force, F the area of the pierced hole, and p the unit pressure in a steady process. The force does not depend upon the thickness of the material. The thickness of the waste is equal to the diameter of the pierced H. Under practical conditions, the waste will be somewhat thicker than this owing to the presence of contact friction. An experiment was conducted in the piercing of a Pb sample, d=20 and t=63, the results of which confirm the theoretical

conclusions.

Card 1/1

MESHCHERIN, V.T., prof., doktor tekhn.nauk, otv.red.; GOLOVLEV, V.D., dotsent, kand.tekhn.nauk, red.; LANSKOY, Ye.N., dotsent, kand.tekhn.nauk, red.; SCBOLEV, G.N., red.1xd-va; MODEL', B.I., tekhn.red.

[Hew methods in the technology of high-production dis stamping; a collection of conference papers] Hovoe v tekhnologii vysoko-proisvoditel'noi listovoi shtampovki; sbornik trudov konferentsii.
Moskva, Gos.nauchno-tekhn.isd-vo mashinostroit.lit-ry, 1959. 225 p.
(MIRA 12:5)

1. Moskovskiy dom nauchno-tekhnicheskoy propagandy imeni F.E.
Dzerzhinskogo, Moscow. 2. Stankoinstrumental'nyy institut, Moskva (for Meshcherin, Lanskoy).

(Sheet-metal work)

GOLDWAGN

PHASE I BOOK EXPLOITATION

80V/5013

Akademiya nauk SSSR. Institut mashinovedeniya

Issledovaniya v oblasti obrabotki metallov davleniyam (Investigations in the Pield of Netal Pressworking) Moscow, Isd-vo AN SSSR, 1960. 66 p. Errata

Resp. Ed.: A.D. Tomlenov; Ed. Of Publishing House: G.Ye. Pevzner; Tech. Ed.: 8.P.

PURPOSE: This collection of articles is intended for engineers, designers, and scientific research workers engaged in the plastic working of metals.

COVERAGE: Articles of the collection deal with the following problems: tensile stresses in metal during forging and cross-rolling; deformation of a Cembranein bulging by hydraulic pressure; intensification of plastic deformation in stamping contact area under the state of stress in helical cross-rolling on a threeroll mill; testing of sheet steel for biaxial tension by the method of bulging a membrane under hydraulic pressure; deformability of sheet steel; determination of the quality of industrial lubricants used in the cold stamping of sheet steel;

CHEET TAY

Investigations in the Field (Cont.) 807/5013 determination of the quality of carbon sheet steel; and the temperature field of a blank in the hot stemping of steel plates. No personalities are mentioned. Each article contains conclusions based on investigations. References, predominantly Soviet, accompany most of the articles. TABLE OF CONTENTS: Tomlenov, A.D. On the Tensile Stresses in Metal During Forging and Cross-3 Golovlev, V.D. Deformation [of a Membrane] in Bulging by Hydraulic Pressure 12 Katkov, V.F. Problems of Intensifying the Plastic Deformation in 15 Lugovskaya, V.M., and Ye.M. Tret'yakov. Investigations Based on the Theory of Slip-Line Fields in the Contact Area Under State of Stress During Helical Cross-Rolling on a Three-Roll Mill 25 Shcheglov, B.A. On the Problem of Testing Sheet Steel for Biaxial Tension by the Method of Bulging [a Membrane] Under Hydraulic Pressure 38 Calle 2/3

ROVINSKIY, G.M.; GOLOVLEV, V.D.

Dies for sheet-metal work by V. I. Kukhtarov, O. V. Kukhtarov,
Reviewed by G. N. Rovinskii, V. D. Golovlev. Kus.-shtam. proisv. 3
no.3145-46 Mr '61.

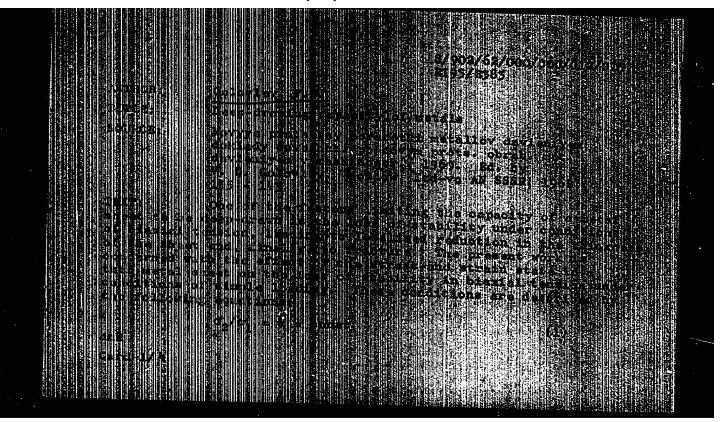
(Dies (Metalworking))
(Sheet-metal work)
(Enkhtarov, V.I.) (Enkhtarov, O.V.)

GOLOVLEY, V.D., kand. tekhn. nauk, otv. red.; RZHEVSKIY, V.F., red. 122-Va.; HYLINA, Yu.V., tekhn. red.

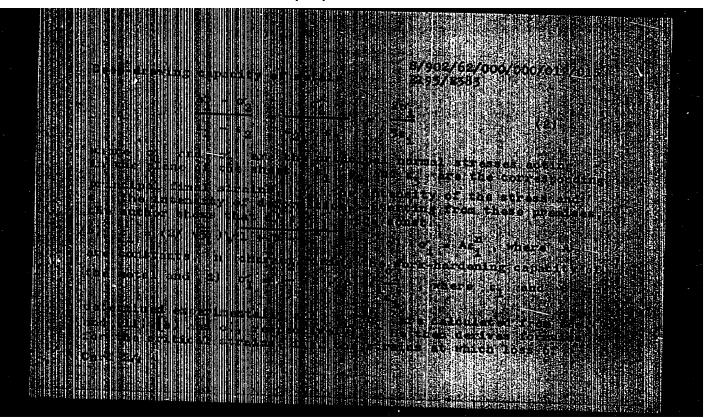
[New processes of working metals by pressure]Novye protsessy ohrabotki metallow davieniem; [materialy]. Moskva, Izd-vo Akad. nauk SSSR, 1962. 186 p. (MIRA 16:2)

1. Soveshchaniye po novym protsessam obrabotki metallov davleniyem v mashinostroyenii, Moscow, 1960. (Rolling (Metalwork)) (Forging) (Sheet-metal work)

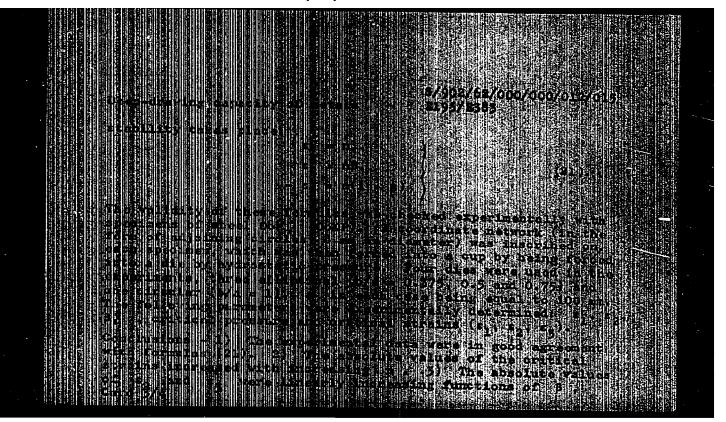
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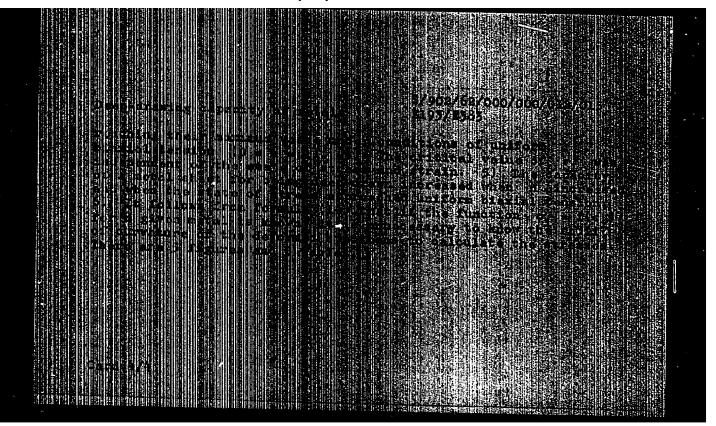
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SHUKHOV, Yariy Vladimirovich; YELEMEV, Sergey Alekseyevich;

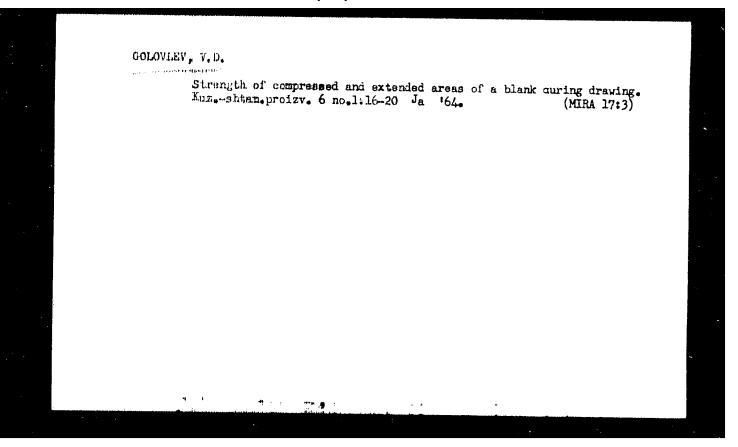
GOLDWIFY, V.D., nauchm. red.; KOLOSOV, V.N., red.;

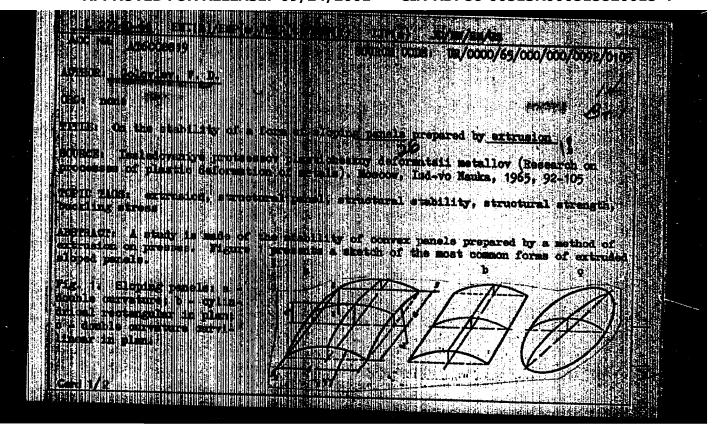
DDRODNOVA, L.A., tekhn. red.

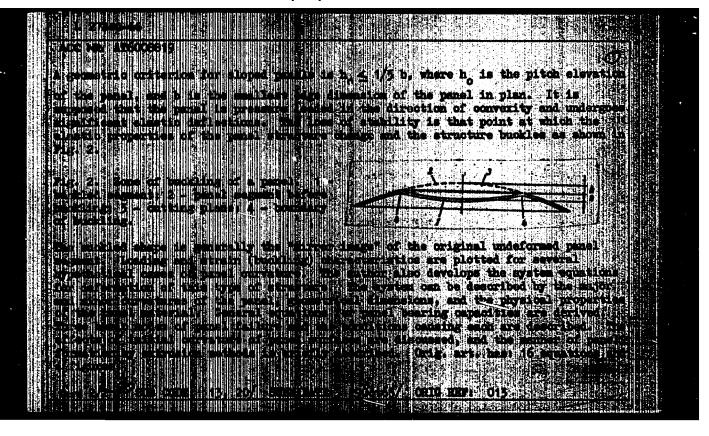
[Sheet-metal work and cold forging] Kholodnaia shtampovka.

Moskva, Froftekhizdat, 1963. 274 p. (MIRA 17:1)

(Sheet-metal work) (Forging)







1. 34743-66 EWT(m)/EWP(k)/EWP(t)/ETI IJP(c) JD/HW
ACC NR: APS025216 SOURCE CODE: UR/0380/66/000/002/0112/0120

AUTHOR: Goloviev, V. D. (Hoscow)

ORG: none

TITIE: Stability of biaxial extension of an amisotropic sheet

SOURCE: Mashinovedeniye, no. 2, 1966, 112-120

TOPIC TAGS: anisotropic medium, tensile strength, metal deformation, sheet metal, plastic deformation, metal hardening, metal rolling

ABSTRACT: An investigation into the biaxial tensile deformation of an anisotropic metal sheet. Formulas are produced which define the critical deformation. The critical deformation with plastic deformation of an anisotropic metal sheet is seen to depend on the hardening on the metal and on the factor m. (This factor is in turn partially determined by the angle between the axes of deformation and the original axis along which the sheet was rolled in its manufacture. It is demonstrated that ignoring the anisotropy in properties of deformation in a rolled sheet can lead to mis-estimation of the critical deformation by as much as 50%. Orig. art. has: 4 figures and 37 formulas

SUB CODE: 20, 13 / SUBM DATE: 190et65 / ORIG REF: 010 / OTH REF: 004

Cord 1/1 BLG

TDC: 620.1/539.382

GOLOVLEV V. Yn.

SERGEYEV, A.A., red.; ANPILCOCY, I.M., red.; ASSONOV, V.A., red.; BABAYANTS, N.A., red.; BABOKIN, I.A., red.; BALAMUTOV, A.D., red.; BOGOROD-SKIY, N.M., red.; BOLOHENKO, D.N., red.; BUCHNEV, V.K., red.; VAKHMINTSEV, G.S., red.; VOROMKOV, A.K., red.; GARKALENKO, K.I., red.; GORHATOV, P.Ye.; red.; GOLOVLEV, V.Ye., red.; DOKUCHAYEV, M.M., red.; DUBMOV, L.V., red.; YEVTEYEV, A.D., red.; YEREMENKO, Ye.K., red.; ERMIN, N.I., red.; KRIVONOGOV, K.K., red.; KUPALOV-YAROPOLK, I.K., red.; MATSYUK, V.G., red.; NIKOLAYEV, S.I., red.; ONISHCHUK, K.N., red.; FETROV, K.P., red.; PILYUGIN, B.A., red.; PLATONOVA, A.A., red.; POMESIN, Ya.L., red.; POKROVSKIY, L.A., red.; POMETUN, D.Ye., red.; POLYUSHKIN, A.Kh., red.; REYKHER, V.P., red.; SEDOV, N.A., red.; SIDORENKO, I.T., red.; FIDELEV, A.A., red.; CHAKHMAKHCHEV, A.G., red.; CHEMODUROV, M.Ya., red.; SHUMAKOV, A.A., red.; YAHEMENKO, N.Ye., red.; PARTSEVSKIY, V.N., red.; ATTOPOVICH, M.K., tekhm.red.

[Standard safety regulations for blasting operations] Edinye pravila bezopasnosti pri veryvnykh rabotakh. Izd.2. Moskva. Gos. nauchno-tekhn.isd-vo lit-ry po chernoi i tsvetnoi metallurgii, 1958. 318 p. (MIRA 13:1)

1. Russia (192)- U.S.S.R.) Komitet po nadzoru za bezopasnym vedeniyem rabot v promyshlennosti i gornomu nadzoru.

(Mining engineering--Safety measures)

SHILOVA, S.A.; CHAROVSKIY, V.I.; MOROZOV, Yu.V.; SIMKIN, G.N.; VASIL'EEV, B.D.; KRYLOV, D.G.; GOLOVLEV, Ye.L.

Episooticlogical importance of birds in foci of tick-borne encephalitis in the Central Urals. Ornitologiia nc.6:126-139 **163. (MIRA 17:6)

IYERUSALIMSKIY, H.D.; ANDREYEVA, Ye.A.; GRISHANKOVA, Ye.L.; GOLOVLEV, Ye.L.; DOROH HOW, V.V.; ZHUKOVA, L.N.

Study of microflora of refinery waste waters. Prikl. bickhim. i mibrottol. 1 no.2:163-166 Mr-Ap '65.

(MIRA 18:11)

l. Institut mikrobiologii AN SSSR, Moskva.

36092-66 BMI(m)/T ACC NR AP6015206 (A) SOURCE CODE: UR/0411/65/001/002/0163/0166 AUTHORS: Iyerusalinskiy, N. D.; Andreyeva, Ye. A.; Grishankova, Ye. L.; Golovlev, Ye. L.; Dorokhov, V. V.; Zhukova, L. N. 53 ORG: Institute of Microbiology, Academy of Sciences, SSSR, Moscow (Institut \mathcal{B} mikrobiologii Akademii nauk SSSR) TITLE: A study of the microflora of sewage of petroleum refineries SOURCE: Prikladnaya biokhimiya i mikrobiologiya, v. 1, no. 2, 1965, 163-166 TOPIC TAGS: bacteria, fuel microorgan and industrial waste, petroleum refining, yeast, aromatic hydrocarbon, diesel fuel, kerosone ABSTRACT: The results of a study of active slime from petroleum refineries are given. Active slimes from whate phenolic water and from oil traps (purified of petroleum by six-fold extraction by benzene) were studied. Recent and old slimes from oil refinery No. 4 and a sample of slime from the trap of No. 4 were also studied. The specimens were kept in the active state in Sengen's medium at pH 7. From the slimes, 575 cultures were extracted, and 145 other cultures were extracted from similar sources. The mycobacteria were 44%, the bacteria 28%, and yeast 26%. All the bacteria were gram-negative nonspore-forming. They were represented mostly by Pseudomonas and Achromobacter. The yeasts were Candida and Torulopis. All of the extracted microorganisms grew well in pure kerosene, pure paraffin, diesel-fuel distillate, and Card 1/2 IIDC: 622.35+613.663

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paraffin-base petroleum. It was found that only certain mycobacteria and bacteria grow in aromatic hydrocarbons. Orig. art. has: 3 tables.							0	
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NOST, A.N.s THEENTERE, F.B.; COLOVLEVE, I.A.

Synthesis of Smethlpicolinic acid. Vest. Mosk. III. Ser. 2 Kndm.
19 no.5:56-59 Nal 164. (MIRA 18:3)

1. Estedra organicheskoy khimii Moskovskogo uriverolinma.

MOST, A.N.; TERENTAYEV, P.B.; GOLZIVLEVA, L.A.

5-Ethylpicalinic acid. Metod. poluch. khim. reak. 1 prepar. no.11:110-113 '64. (MIRA 18:12)

1. Moskovskiy gosudarstvennyy universitet imeni M.V. Lomonosova. . Submitted April, 1964.

ACC NR. AP6029025

SOURCE CODE: UR/0413/66/000/014/0025/0025

INVENTOR: Mandel baum, Ya. A.; Abramova, C. L.; Golovleva, L. M.; Mel'nikov, N. N.

ORG: none

TITLE: Preparation of alkylamides of O-alkylchlorothiophosphoric acid. Class 12, No. 183753 [announced by All-Union Scientific Research Institute of Chemicals for Plant Protection (Vsesoyuznyy nauchno-issledovatel skiy institut khimicheskikh sredstv zashchity rastenly)]

SOURCE: Izobret prom obraz tov zn., no. 14, 1966, 25

Organic amide

ABSTRACT: To simplify the process of the preparation of alkylamides of O-alkylchlorothiophosphoric acid by the treatment of alkyl dichlorophosphates with alkylamines at temperatures ranging from -5 to -10°C, with subsequent distillation, the process is carried out in the presence of an 'aqueous alkali. [WA-50; CBE No. 11]

SUB CODE: 07/ SUBM DATE: 08Jul65/

Card 1/1

UDC: 547.419.1.07

ACC NR. AP6030564

SOURCE CODE: UR/0413/66/000/016/0034/0034

'INVENTOR: Mandel'baum, Ya. A.; Abramova, G. L.; Golovleva, L. M.; Mel'nikov, N. N.

ORG: none

TITLE: Preparation of O-ethyl S-phenyl dithiophosphoric acid n-butylamide. Class 12, No. 184861 [announced by All-Union Scientific Research Institute of Chemicals for Plant Protection (Vsesoyuznyy nauchno-issledovatel'skiy institut khimicheskikh srædstv zashchity rastenly)]

SOURCE: Izobrataniya, promyshlennyya obraztsy, tovarnyya znaki, no. 16, 1966, 34

TOPIC TAGS: attribuphorph dithiophosphoric acid n butylamide, triethylamine, alkyl chlorothiophosphoric acid, phosphoric acid, phonyl compound, chemical reaction

ABSTRACT:

To increase the yield of O-athyl S-phenyl dithiophosphoric acid n-butylamide in its preparation from thiophenol, O-alkyl chloro-thiophosphoric acid amide, and triethylamine, the reaction is conducted with an eight-fold excess of triethylamine. [WA-50; CBE No. 11]

SUB CODE: 07/ SUBM DATE: 08Jul65/

Card 1/1

UDC: 547,419,1,07

RODE, Ye. Ea.; GCLOVLEVA, Z.S.; KUZNETSOV, V.G.; KOZ'MIN, P.A.

Physicochemical study of hydrated peroxide compounds of uranium. Zhur.neorg.khim. 6 no.12:2635-2648 D '61. (MIRA 14:12)

1. Institut obshchey i neorganicheskoy khimii imeni Kurnakova, AN SSSR. (Uranium oxide)

ROLE, Ye.Ya.; GOLOVEEYA, Z.S.; KUZNETSOV, V.G.; KOZ'MIN, P.A.

Hydrated compounds in the system uranium trioxide - water. Zhur. neorg. khim. 8 no.12:2751-2772 D 163. (MIRA 17:9)

Institut obshchey i neorganicheskoy khimii imeni Kurnakova AN SSSR.

USSR / Farm Animals. Honeybee.

Q-7

Abs Jour

: Ref Zhur - Bbol., No 14, 1958, No 64579

Author

Inst

: Babich, I. A.; Colovnaya, I. T. : Ukrainian Experimental Station of Apiculture

Title

: Management of Honeybees with Two Queens in One Beehive as a

Method of Increasing the Production of Bee Colonies.

Orig Pub

: Sb. nauchn. tr. Ukr. opytn. st. pchelovodstva, 1957, vyp.1,

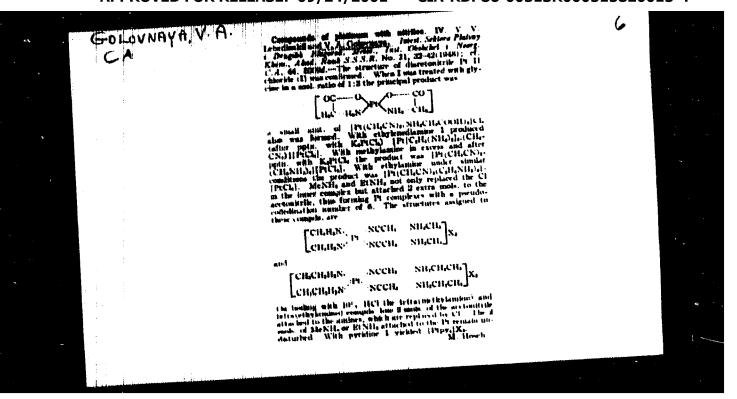
Abstract

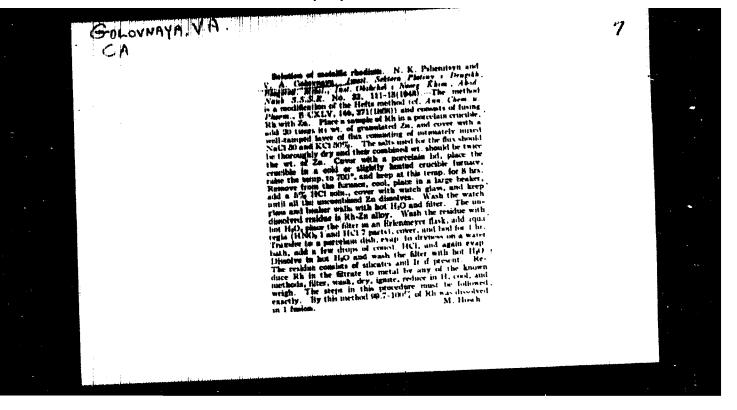
: In the experimental groups (10 families each), all year around two queens were kept in each horizontal bechive of 20-24 frames. The families were united only during the main harvesting period. As compared with one-queen families, in the experimental ones the strength was increasing 61.7 - 65.9% faster, and they were collecting 69.5 - 90.5%

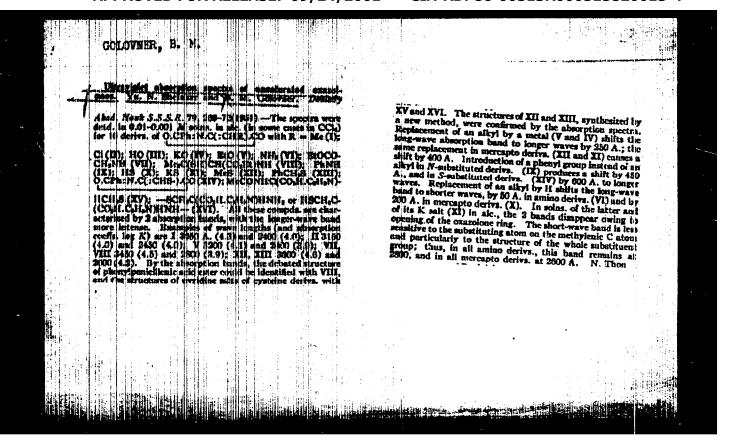
more honey and 56.7 - 97.2% more beeswax.

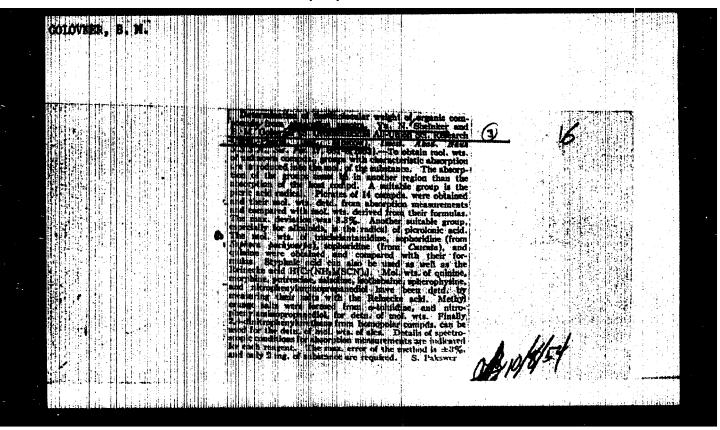
Card 1/1

57

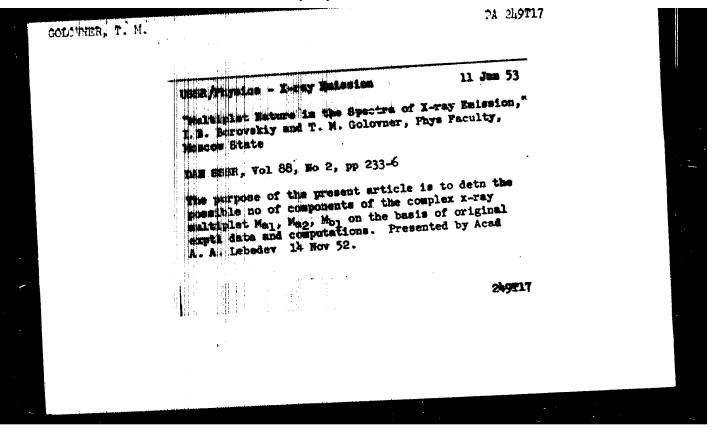








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		ention Institute, Moscow	



SOURCE CODE: UR/0051/66, 021/003, 0030/0637

AUTHOR: Koltum, H. H.; Golovner, T. H.

ORG: none

TITLE: Coating of silicon photocells with a translucent material

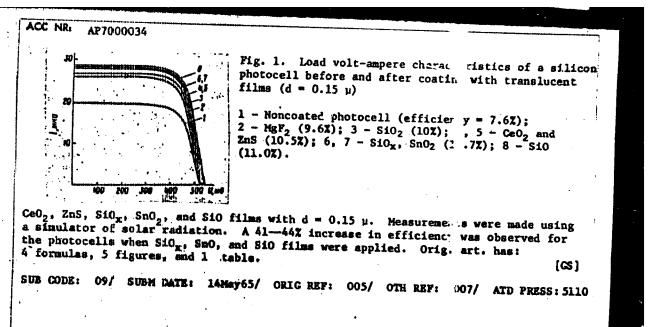
SOURCE: Optika i spektroskopiya, v. 21, no. 5, 1966, 630-637

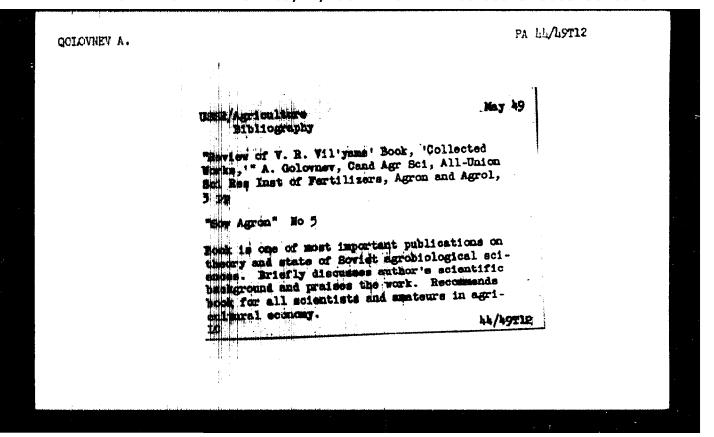
TOPIC TAGS: semiconductor device, photoconductive cell

ABSTRACT: Results of the experimental and theoretical study of silicon photocells coated with a translucent material are given. The following translucent materials were used to coat the silicon photocells, employing the vacuum deposition method:

MgF₂ (n = 1.36), SnO₂ (n = 2.0), SiO (n = 1.9), SiO_X (n = 1.7), SiO₂ (n = 1.44), CeO₂ (n = 2.2), and ZnS (n = 2.3). The n-index data are given for λ = 0.8 μ . Control glass specimens coated with translucent materials were used to evaluate absorption by the material. Absorption ranging from 2 to 3% at optical thickness d = 0.15 μ was established for SnO₂, ZnS, CeO₂, and SiO films in the 0.4—0.5 μ range only. The effectiveness of these materials as translucent coatings is only slightly affected by this low value of abostption. Experimental study indicates that the use of translucent coatings increases the spectral sens tivity of silicon photocells and also improves their volt-ampere characteristics. 8. 1 shows volt-Ampere characteristics of single photocells before and after cowing with MgF2, SiO2, Card 1/2

UDC: 535.391.5:546.28





GALAKHO\, P.N.; SHUMAKOVA, A.A.; COLOVNKY A., spets. red.; MEL'NIKOVA, M.S., red.

[New poisonous chemicals for protecting farm crops against pests and diseases] Novye iadokhimikaty (dlia zashchity sell'skokhomisistvennykh kul'tur ot vreditelei i boleznei. n.p.) Vystavka dostimenii narodnogo khomisistva SSR (n.d.) 22 p. (MIRA 17:5)

BALAYEV, Petr Mikhaylovich; KARPENKO, M.E., otv. za vypusk; GOLOVNEV, A.A., spets. red.; MEL'NIKOVA, M.S., red.; BALUNOV, A.A., tekhn. red.

[Turf-Podzolic soils and how to improve their fertility] Dernovo-podsolistye pochvy i puti povysheniis ikh plodorodiia. Moskva, 1960. 24 p. (MIRA 14:11)

1. Moscow. Vystavka dostinheniy narodnogo khozyaystva SSSR. (Podzol) (Soil fertility) (Tillage)

SAZANOV, Viktor Ivanovich, prof., doktor sel'khoz.nauk; COLOVNEV, A.A., spets. red.; OZEROV, V.N., red.; GUREVICH, M.M., tekhn. red.

[Agricultural experimentation in plant growing and the methods used]Sal'skokhoziaistvennoe opytnoe delo v rastenievodstve i ego metodika. Moskva, Sel'khoziadat, 1962. 111 p.

(MIRA 16:2)

(Field experiments)

GOLOVNEY, T. D.

1455 Osobennosti vsaymodsystviya podvishnogo sostava i puti pri avtomobil'noy vysoske lesa v khlystach. L., 1945. 15 e. 20cm. (Leningr. ordena Lenina lesotekhn. akad. im. S.M. Kirova). 100 ekm. Bespl. -(54-53121)

SO: Enishaya Letopis', Vol. 1, 1955

GOLOVNEY, F. D.

"Maculiarities of Whitele-Road Interaction in Track Transportation of Unkewn Lumber." Cand Tach Sci, Lemingrad Order of Lemin Forestry Engineering Acad inemi S. M. Kirov, Lemingrad, 1954. (KL, No. 1, Jan 55)

Survey of Scientific and Technical Dissectations Defended at Well Higher Educational SO: Sun. No 598, 29 Jul 55

GOLOVNEY, I. F. and M. A. RAUTAVIRTA.

Tochnaia goriachaia shtampovka melkikh detalei. Moskva, Nashgiz, 1949. 144 p. (Precision drop forging of small machine parts.)

SO: Manufacturing and Mechanical Engineering in the Soviet Union, Library of Congress, 1953.

GOLOVERY, I.F., inmhener. Mothods of standardizing the expenditure of metals in drop forging, (Inn Ryshkov, D.A., ed. Monomia metallov v kusnechno-shtampovochnom profevodatve, Moskva, 1953, p.14-37.) (Forging) (Funching machinery)

GOLCYMEY, I.F., kend.tekhn.nauk; PANOY, A.A.; FEDOROY, F.F.; YUVACHEVA,

[Press forging; bibliography with annotations for publications in 1957] Obrabotka metallov davleniem; annotirovannyi bibliografichaskii spravochnik literatury sa 1957 god. Leningrad. No.1. [Heating and drop forging] Magrev, kovka i goriachaia shtampowka. 1958. 132 p. (MIRA 13:2)

1. Beningradakiy dom nauchno-tekhnicheskoy propagandy.
(Bibliography-Forging)

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PHASE I BOOK EXPLOITATION 892

- Angervaks, A.I., Brin, I.D., Gil'denblat, S.N., Golovneva, M.A., Golovnev, Ivan Fedorovich, Kamnev, Petr Vladimirovich, Kutsovskiy, F.V., Plyatskiy, V.M., Sokolov, N.L.
- Bezobloynaya shtampovka (Flashless Press-forming) Moscow, Mashgiz, 1958. 294 p. 7,000 copies printed.
- Ed.(title page): Golovnev, I.F., Candidate of Technical Sciences;
 Reviewers: Stel'makov, S.M. Engineer, and Eduardov. M.S., Engineer;
 Ed.(inside book): Obolduyev, G.T., Engineer; Ed.of Publishing
 House: Chfas, M.A.; Tech. Ed.: Speranskaya, O.V.; Managing Ed. for
 literature on the technology of machine building (Leningrad Division
 of Mashgiz): Naumov, Ye.P., Engineer.
- PURPOSE: The book is intended for engineering personnel and it may be useful to students of vtuzes and technical schools.
- COVERAGE: The book presents the processes of press forming without flash in closed dies from steel and nonferrous alloys later called

Card 1/5

Flashless Press-forming

892

flashless press-forming. The following suggestions for mastering this process are made: technical and economical indices, rules for designing parts to be made by this process, determining heating regimes preventing scale formation, methods of designing and cutting blanks, determination of capacity of forging equipment, design and calculation of dies, and reference tables. Typical production examples are included (with calculation and drawings for dies) and new data on flashless press forming techniques abroad are presented. There are 32 references of which 21 are Soviet and 11 are English.

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GOLOVNEV, I.F.

AUTHOR: Golovnev, I.F., Candidate of Technical Sciences.

Outline of Heating Regimes for Steel Taking into Consideration the Thickness of Scale, the Depth of Decarburisation and the Grain Dimensions (Naznacheniye rezhimov nagreva dlya stali s whetom tolshchiny okaliny, glubiny obezuglerozhivaniya i razmerov zerna)

PERIODICAL: Metallovedeniye i Obrabotka Metallov, 1958, No.1, pp. 49 - 55 (USSR)

ABSTRACT: Efforts are being made to make the dimensions and shape of forgings, castings, etc. nearer to those of the finished component. In the case of forging, the most difficult problem is that of obtaining a high-quality surface after the stamping operation [Ref.1]. A high quality of the surface is ensured by preventing or limiting the scale formation and the decarburisation during the heating. Correlation and analysis of quantitative data of the dependenence of the thickness of the scale and the depth of decarburisation on the temperature and time of heating [Refs. 2, 4, 5, 6 and 7] have shown that these results cannot be used for elaborating heating regimes owing relation between scale formation and decarburisation was not considered. Therefore, special experiments were carried out

Outline of Heating Regimes for Steel Taking into Consideration the Thickness of Scale, the Depth of Decarburisation and the Grain Dimensions.

and, in these, the author found it necessary to study also the kinetics of grain growth on which the physical and mechanical properties of the component depend. A technique was developed which permits studying all these three processes on the same specimens. The experiments were made on steel specimens with increasing contents of carbon (steels 15, 40 and Y10A); for reference purposes, tests were also carried out on specimens of commercially-pure iron for which the laws of scale growth were repeatedly determined in earlier experiments. The ranges of annealing temperatures and annealing times were chosen to correspond with the heating conditions during hot-stamping and heat-treatment of steel. The growth of the scale thickness was determined from the loss of weight of the basic metal and not from the weight of the scale; after measuring the loss in weight, micro-cuts were made on the same specimens and from these, the depth of decarburisation and the grain size were determined. During the tests, the relative humidity of the laboratory atmosphere was also measured. The results have

Outline of Heating Regimes for Steel Taking into Consideration the Thickness of Scale, the Depth of Decarburisation and the Grain Dimensions.

of commercially-pure iron can be expressed by an exponential formula. However, due to the presence of carbon, the scale formation in steel is not in accordance with this relation and it is impossible to derive an analytical expression of these processes for steel. The experiments also showed that the natural fluctuations of the humidity of the atmosphere affect greatly the scale formation (see graph, Fig.1). None of the authors of earlier experiments paid attention to this fact, although it does explain the scattering in the values measured by other authors, for instance, Hudson and Rooney [Ref.7]. The graph, Fig.2, contains experimental data of various authors on the scale formation in air for commercially-pure iron and low-carbon steel at elevated temperatures and annealing times of one hour. In Fig.3, the dependence is plotted of the constants of the speed of scale formation on the moisture content of the air for the stainless steel 1X13 at 850 °C and a heating time of 25 to 32 hours as obtained by investigations carried out at Leningrad University (Leningradskiy Universitet) (Ref. 5). The results show that the fluctuations in the humidity

129-1-12/14 Outline of Heating Regimes for Steel Taking into Consideration the Thickness of Scale, the Depth of Decarburisation and the Grain Dimensions.

of the atmosphere do have an enormous influence on the rate of scale formation. The main data obtained from these investigations are plotted in three diagrams of Fig.4; each of these diagrams consists of three parts relating to grain size, depth of scale formation and depth of visible decarburisation. By using these diagrams it is possible, for a known cross-section of the heated blank and a known type of heating equipment, to determine the heating time. From the scale formation curves, a heating temperature is chosen which corresponds to the determined heating time, but is lower than the maximum permissible value; the thus selected regime is checked from the point of view of depth of decarburisation and grain dimensions. After additional experiments relating to the influence of the initial decarburisation of the blank on the depth of decarburisation during the second heating, a method of determination of the total decarburisation can be worked out using the same diagrams. The here described results are already partly utilised in industry, mainly for heating in precision hot Card4/5 stamping. The obtained data on the influence of natural

Outline of Heating Regimes for Steel Taking into Consideration the Thickness of Scale, the Depth of Decarburisation and the Grain Dimensions.

fluctuations of the humidity of the atmosphere on scale formation lead to the conclusion that it would be advisable to carry out tests on drying the air which is fed into the heating furnace in cases in which the components to be heated are isolated from the water vapour contained in combustion products. There are 4 figures and 7 references, 6 of which are Slavic.

AVAILABLE: Library of Congress. Card 5/5

AUTHOR: Golden, I.F., Candidate of Technical Sciences

TITLE: The Use of Extruded Tubes and Special Sections in Small Lot Production (Primeneniye pressovannykh trub i spetsial'nykh profiley v melkoseriynom proizvodstve)

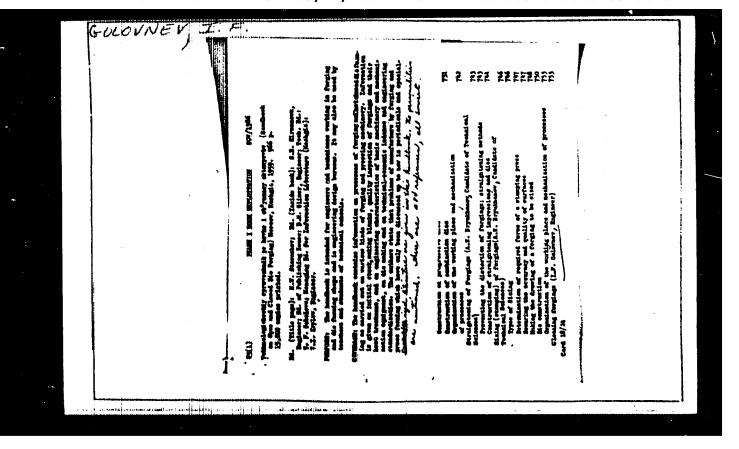
PRRIODICAL: Vestnik Mashinostroyeniya, 1958, Nr 5, pp 39 - 41 (USSR)

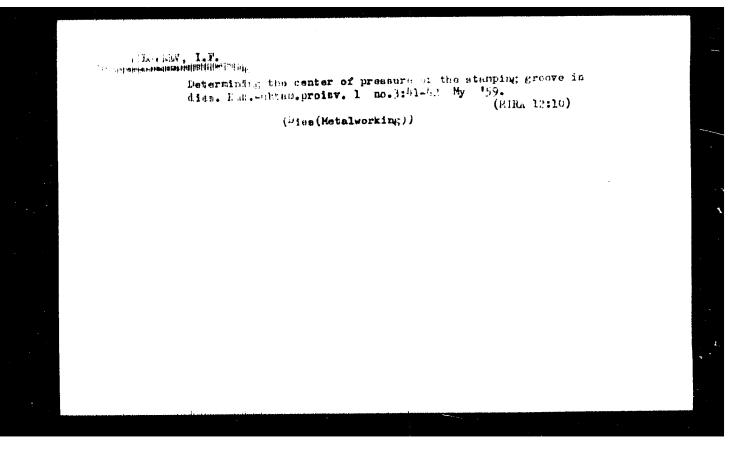
ABSTRACT: The advantages of using extruded tubes and sections of copper and aluminium alloys and of seamless steel tubes are discussed. Extruded alloy sections cost 15-25% more than rolled bars and sections. In small batch production, components with large bores can be either machined from tubular sections or forged before machining in stamping hammers, presses and horizontal forging machines. Some schemes to produce pierced gear blanks and upset tubular components on a horizontal forging machine are illustrated. The economics of tubular blanks are discussed with curves and tables. Figure 2 shows the cost in rubles of producing 135 x 95 mm dia. rings of 20 mm height in steel, brass and aluminium alloy by the seven methods of: 1) free forging; 2) hot pressing on a hydraulic press; 3) hammer forging; 4) pressing under a crank press; 5) machining from rolled bar; 6) forging in

The Use of Extruded Tubes and Special Sections in Small Lot Production

a horizontal forging machine and 7) machining of extruded tube. All curves are plotted against production quantity ranging from 1 to 100 000. Below 50, machining from bar is invariably cheapest. Method 7) starts above 1 000 in steel, above about 100 in brass and aluminium alloy and remains the cheapest. The extrusion of steel has a big future. Figure 3 shows the cost of 140 mm dia. rings depending on the wall thickness factor, showing the ranges of economy for different production methods. There are 3 figures and 1 table.

Card 2/2 1. Metals--Extrusion





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COLOUNEVA, Mariya Alekseyevas; ATROSHENKO, Aleksey Petrovich;

KORMETEV, D.M., kand. tekhn.nauk, retsensent; RAKOSHITS,
G.S., insh., retsensent; GOLOUNEV, I.F., kand. tekhn.nauk,
red.; DENIRA, I.A., red.ind-va; SHCHETININA, L.V., tekhn.

nes.

[Equipment and technology of drop forging]Oborudovanie i
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WOLKOV, B.A.; GOLOVNEY, V.H.; YASHUNOV, V.H.; SAMBUK, F.I., red.;
SHIPKO, A.I., red.; MOROZOVA, Ye., red.; VARENIKOVA, V.,
teMhn. red.; STEPAHOVA, N., tekhn. red.

[Soviet worker's manual] Spravorhnik sovetskogo rabotnika.
Minsk, Gos.izd-vo ESSR, 1962. 657 p. (MIRA 16:8)
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1. Belomusskiy nauchno-issledovatel'skiy veterinarnyy institut.

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Izd. 3-e. Moskva, Maelighs, 1999. 256;.

Son Ikothin als an imasium Accessions, Vol. 6 Mo. 2, August 1939

GOLOVNEVA, M.A.

PHASE I BOOK EXPLOITATION 892

- Angervaks, A.I., Brin, I.D., Gil'denblat, S.N., Golovneva, M.A., Golovnev, Ivan Fedorovich, Kamnev, Petr Vladimirovich, Kutsovskiy, F.V., Plyatskiy, V.N., Sokolov, N.L.
- Bezobloynaya shtampovka (Flashless Press-forming) Moscow, Mashgiz, 1958. 294 p. 7,000 copies printed.
- Ed.(title page): Golovnev, I.F., Candidate of Technical Sciences; Reviewers: Stel'makov, S.M. Engineer, and Eduardov. M.S., Engineer; Ed.(inside book): Obolduyev, G.T., Engineer; Ed.of Publishing House: Chfas, M.A.; Tech. Ed.: Speranskaya, O.V.; Managing Ed. for literature on the technology of machine building (Leningrad Division of Mashgiz): Naumov, Ye.P., Engineer.
- PURPOSE: The book is intended for engineering personnel and it may be useful to students of vtuzes and technical schools.
- COVERAGE: The book presents the processes of press forming without flash in closed dies from steel and nonferrous alloys later called Card 1/5

Flashless Press-forming

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flashless press-forming. The following suggestions for mastering this process are made: technical and economical indices, rules for designing parts to be made by this process, determining heating regimes preventing scale formation, methods of designing and cutting blanks, determination of capacity of forging equipment, design and calculation of dies, and reference tables. Typical production examples are included (with calculation and drawings for dies) and new data on flashless press forming techniques abroad are presented. There are 32 references of which 21 are Soviet and 11 are English.

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OCLOVERYA. Mariya Alekseyevma; ATROSHENKO, Aleksey Petrovich;

KORNKYEV, D.M., kand. tekhn.nauk, retsenzent; RAKOSHITS,
G.S., insh., retsenzent; COLOVNEV, I.F., kand. tekhn.nauk,
red.; DENTMA, I.A., red.ind-va; SHCHETIRINA, L.V., tekhn.
red.

[Equipment and technology of drop forging]Oborudovanie i
tekhnclogiia goriachei shtampovki. Moskva, Mashgiz, 1962.
368 p. (Forging)

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Physiological role of iodine in plants. Biul. Inst. biol.
AN BSSR no.6:130-134 '61. (MIRA 15:3)

(FLANTS, EFFECT OF IODINE ON)

"APPROVED FOR RELEASE: 09/24/2001 CIA-

CIA-RDP86-00513R000515820015-4

1. (16356-67 EWT(1) QW ACC NR. AR6013399

SOURCE CODE: UR/0269/65/000/011/0047/0048

AUTHORS: Godovnikov, H. V.; Smirnova, Ye. P.

25 13

TITLE: Calculation of the magnetic field of sunspots

SOURCE: Ref. zh. Astronomiya, Abs. 11.51.417

REF SOURCE: Izv. Krymsk. astrofiz. observ., v. 33, 1965, 86-91

TOPIC TAGS: solar magnetic field, sunspot, computer calculation

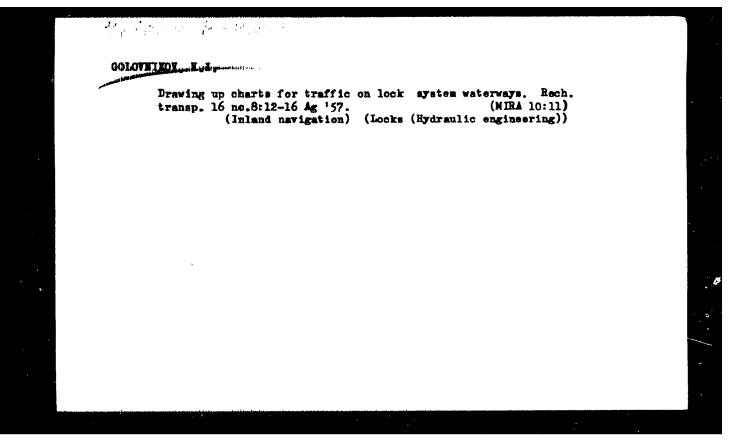
ABSTRACT: An attempt is made to calculate the magnetic field for a system of dipoles simulating a group of sumspots. The spot is considered as a section of a magnetic tube of length L and area S with the magnetic masses concentrated at the ends. The magnetic mass is defined by Gauss' law

 $m = \frac{1}{4\pi} \oint HdS$.

The magnetic field of the system is found by adding vectorially the fields of the separate dipoles. The equations for the lines of force were integrated numerically on the "Minsk-1" electromic computer by the Euler method with variable steps. Maps are obtained for the flares of 1 April 1960 and 7 July 1958. The results agree with the Brockson formula with L = 1/4D, where D is the spot diameter. The calculated gradients near the zero point agree in order of magnitude with the measured, according to the laboratory model with L = D. Bibliography of 5 citations. V. Obridke Translation of abstract Subscript Subscript O3.00 MDC. 523.746

GOLOVNIKOV, V., kand. tekhn. nauk; QU30VOY, A., inzh.

On board the Chimkent they keep their work. Rech. transp. 23 no.11:8-9 N *64. (MIRA 18:3)



GOLOVNIKOV, V. I., Cand Tech Sci (diss) -- "Methods of improving the organization of movement of a filest on the densely locked sections of rivers and canals".

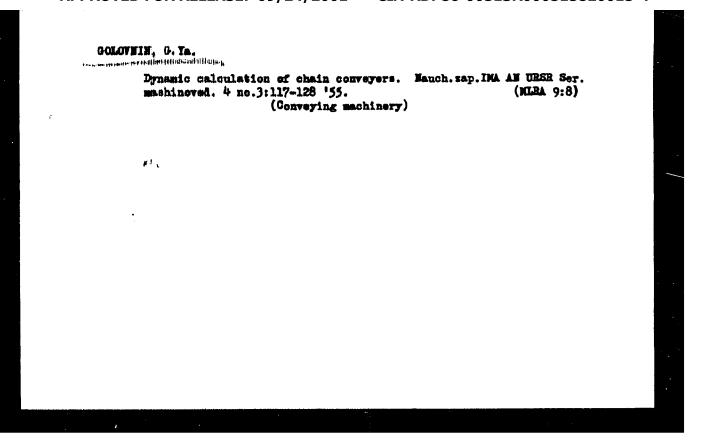
Gor'kiy, 1958. 16 mp (Gor'kiy Inst of Water Transport Engineers), 100 copies

(KL, No 11, 1960, 132)

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Transverse vibrations of a string of variable length. Dop.AH URSE no.5: 17-21 149. (NERA 9:9)

l.E. vive 'kiy filial Institutu matematiki AB URSR. Predstaviv diyaniy chlen AB URSR G.M.Savin. (Vibration)



SOV/124-57-3-3477

Translation from: Referativnyy zhurnal. Mekhanika, 1957, Nr 3, p 122 (USSR)

AUTHOR: Golovnin, G. Ya.

TITLE: Oscillations of Shafts With Friction Forces Taken Into Consideration. DK 534. 1 (Kolebaniya sterzhney s uchetom sil treniya. DK 534. 1)

PERIODICAL: Nauch. gap. L'vovsk. politekhn. in-ta, 1955, Nr 27, pp 109-116

ABSTRACT: Approximate solutions of differential equations are given for longitudinal oscillations of shafts in which the frictional forces are expressed by the relationship

$$S = \lambda F \left(\frac{\partial^2 u}{\partial x \partial t} \right)^{\nu + 1}$$

An appropriate choice of the coefficient λ , in the opinion of the author, affords the possibility of expressing any kind of friction through that relationship.

V.G. Timoshenko

Card 1/1

SOV/124-57-4-3918

Translation from: Referativnyy zhurnal. Mekhanika, 1957, Nr 4, p 11 (USSR)

AUTHOR: Golovnin, G. Ya.

TITLE:

Oscillations of a Load Suspended From a Rope of Variable Length Without Consideration of the Mass of the Rope (Kolebaniya gruza na

kanate peremennoy dliny bez ucheta massy kanata)

PERIODICAL: Nauch. zap. L'vovsk. politekhn. in-t. 1955, Nr 31, pp 149-157

ABSTRACT: The problem reduces to the integration of a linear second-order equation with variable coefficients, for the solution of which the small-

ness-parameter method of Krylov-Bogolyubov is applied.

Yu. A. Mitropol'skiy

Card 1/1

SOV/122-59-3-7/42

Golovnin, G.Ya., Candidate of Technical Sciences Determination of the Dynamic Forces in Endless Chains ATITHOR:

(Opredeleniye dinamicheskikh usiliy v tsepnykh konturakh) TITLE:

PERIODICAL: Vestnik Mashinostroyeniya, 1959, Nr 3, pp 25-27 (USSR)

ARSTRACT: In a previous study by the same author, it was shown that, in a conveyor chain with guiding rails for the chain spans

between the driving and driven sprockets, the oscillations of the chain itself can be adequately represented as those of a system with a single degree of freedom. The angular misalignment between the driving and driven sprockets obeys a single equation of vibratory motion, provided appropriate percentages of the chain mass are associated

with the driving and the driven sprockets. Generally with the driving and the driven sprockets. Generally valid values for these percentages have given satisfactory results. It has been stated that older methods have tended to overestimate the dynamic load peaks. In the

more recent study, chains without guide rails have been examined. Although the effective stiffness of each chain

span now depends not only on the longitudinal elasticity of the chain, but also on its catenary effect, when the

sagging is small, an explicit relation can be established Card 1/3

sov/122-59-3-7/42

Determination of the Dynamic Forces in Endless Chains

between the relative sag and the effective stiffness. By this means, the system becomes one with a single degree of freedom and has a single natural frequency. The exciting frequency is found from the number of teeth of the driving sprocket. The forced vibrations depend on the proximity of resonance. A simple experimental method is suggested to determine the effective stiffness and the effective inertia. The driving sprocket is locked and the driven sprocket given an initial turn against the chain stiffness. After releasing the initial deflection, a free wibration takes place, whose natural period is measured. The driven sprocket has then an additional moment of inertia attached to it. Repeating the procedure, another free oscillation will result with a new value of the natural period. The effective inertia and value of the natural period. effective stiffness of the substitute single degree of

Card 2/3

SOV/122-59-3-7/42

Determination of the Dynamic Forces in Endless Chains

freedom system can be found with the help of a formula stated in the paper, containing the two natural periods and the additional moment of inertia attached to the driven sprocket.

There are 1 figure and 5 Soviet references.

Card 3/3

GOLOVHIN, Grigariy Yakavisvich; BONDARCHUK, A.S., otv. red.; GONCHAR,
M.F., otv. red.; LIBERMAN, S.S., red. izd-va; ANDRETEV, S.P.,
tekhn. red.

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Khar'kov, Metallurgisdat, 1962.

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(Chains)

(Chains)

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ZAYMOVSKIY, Aleksandr Semenovich; KALASHNIKOV, Vyacheslav Vyacheslavovich; GOLOVNIN, Igor' Stefanovich; PANASENKOVA, Ye.I., red.; MAZEL', Te.I., tekhn. red.

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ZAYMOVSKIY, Aleksandr Semenovich; KALASHNIKOV, Vyacheslav Vyacheslavovich;
GOLOVNIN, Igor' Stefanovich; PANASENKOVA, Ye.I., red.; MAZEL',
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(Nuclear fuels)

SHIGHKIN.H K., redaktor; EUFREVICH, V.F., redaktor; IARIH, I.V.seslush, dayat, nauki, prof; redaktor; VAHLL GHENO, I.T., professor, daytor biplogicheskikh nauk, redaktor; GOLOVNIH, M.I., redaktor; MONDIMSOVA, H.G., tekhnicheskiy redaktor;

[Proceedings of the First All-Union Conference of Botanists and Plant Breeders, March 24-27, 1950] Materialy Pervogo Vsesoiusnogo Soveshohanija botanikov i selektrionerov 24-27 marta 1950 g. Redaktrionenija komissia: B.K. Shishkin, i dr. Moskva, Izd-vo Akademii nauk 2558. Vol. 3. 1954, 119 p. (MLBA 8:7)

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(Botany--Congresses)

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SELEVAROVA-OGRODKOVA, Ye.A.; GHERNOV, Ye.G.; SHLTAKOVA, Ye.Y.;
GULOWNIB, M.I., redaktor; ERGL, D.M., tekhnicheskiy redaktor

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Izd-vo Akad. nauk SSSE, No.1. 1953 254 p., maps. No.2: 1954.
238 p., maps.

1. Polyarno-al'plyskiy botanicheskiy sad.

(Murmansk Province—Botany)

BORISOVA, A.G.; SHISHKIN, B.K., redaktor; GOLOVEIN, M.I., redaktor; PEVENER, H.S., tekhnicheskiy redaktor;

Flora of Transbalkalia. Angiospermac-Dicotyledons (Leguminosae).
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